



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2199-1
Job Sheet 170384



Part No: D2199-1

Job Qty: 10 ea

Part Name: Struts, 19"



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/19/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV F IPP B 02.06.10 Added finish NG/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/18/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	10 pcs		1/18/18	4.11	2.74	Brake NC 3		FF
120	QC	10 pcs		1/18/18	0.00	0.00	QC5		38
130	Powdercoat	10 pcs		1/19/18	0.00	0.44	Powdercoat2		38-08-01-02
140	QC	10 pcs		1/19/18	0.00	0.00	QC3		38
150	Packaging	10 pcs		1/19/18	0.00	0.00	Packaging3	57352	11 JAN 22 2018
160	QC21-SA	10 Ea		1/19/18	0.00	0.00	QC21		AT 9-89 18/01/23

Part Op 100 - Punch per Dwg. D2199 and Spec Control Dwg. D2638

Descriptions: 130 - START TIME: 3:10 FINISH TIME: 3:40 O.U.T.: 400°

11 138462

11 JAN 22 2018

JAN 24 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.750W.049 5000958	16	120	0	0

Part Specifications

Specifications could not be found.

Plex 1/16/18 7:56 AM dart.leroux.jason



S033309



Struts, 19"

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PART NO: D2199-1
Original Serial #: S033309
Revision:
Operation:
Change No:

Start up Operation 01/18/18
Job No: 170384